

## PRIMER PRODUCT SUITE - LINE CARD

PRODUCT	DESCRIPTION	COATING METHOD	BASE	SUBSTRATE	CURE	FEATURES
CrystalCoat™ PR-765	Water-based primer designed to impart adhesion to polycarbonate, improves impact resistance. REACH Compliant/Ready.	Dip, Spin, Flow	Water & Low VOC	Polycarbonate (PC)	5 minutes infrared heater or 30 minutes at ambient temperature.	Promotes adhesion of coatings to polycarbonate, NMP-free
CrystalCoat R-1135	Imparts adhesion to PC, primer improves impact resistances of coated PC and thin cast resin lenses. Pretreatment for PC and cast resin substrates recommended. REACH Compliant/Ready.	Dip, Spin	Water & Low VOC	Polycarbonate	Room temperature at 30 minutes. Infrared or convection heater at <5 minutes	Impact resistance, compatible with SDC tintable coatings.
CrystalCoat PR-1165	Imparts adhesion to PC. Ideally suited to applications where fast air dry is required. Pretreatment recommended on PC. REACH Compliant/Ready.	Dip, Spin	Solvent	Acrylic, CR-39®, RAV 7®, Nylon, Polycarbonate	Room temperature at 15 minutes. Infrared or convection heater at <5 minutes	Rapid air dry, improves impact resistance.